



SUNAURA MACHINERY

Carton Sealer & Case Erector

Semi-automatic Carton Sealer

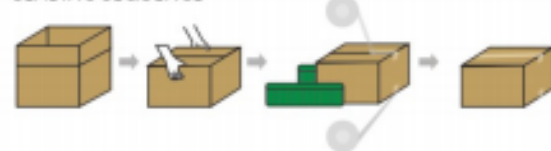


SDW- FA500

Min.package size: L150*W120*H130mm
Max. package size: L ∞ *W500*H500mm
Belt speed: 20m/min
Machine size: L1000*W900*H1270mm
Shipping size: L1100*W915*H1300mm
Power supply: 220/380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 130kg/170kg

- ◆Side belts drive
- ◆Adjust the sealing width and height manually
- ◆Suitable for narrow boxes

SEALING SEQUENCE



Semi-automatic Carton Sealer

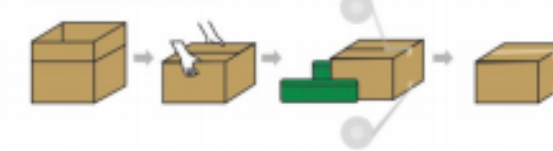


SDW- FD4050

Min.package size: L150*W120*H200mm
Max. package size: L ∞ *W400*H500mm
Belt speed: 20m/min
Machine size: L1000*W900*H1330mm
Shipping size: L1100*W915*H1430mm
Power supply: 220/380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 180kg/230kg

- ◆Four sides belts drive
- ◆Adjust the sealing width and height manually
- ◆Suitable for narrow and high boxes

SEALING SEQUENCE



Semi-automatic Carton Sealer

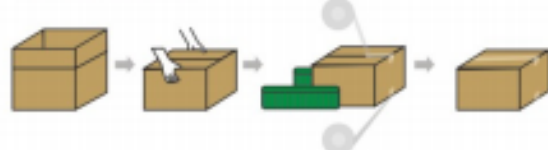
SDW- FA500P

Min.package size: L150*W180*H150mm
Max. package size: L ∞ *W500*H500mm
Belt speed: 20m/min
Machine size: L1000*W900*H1270mm
Shipping size: L1100*W915*H1300mm
Power supply: 220/380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 140kg/200kg

- ◆Top & side belts drive
- ◆Adjust the sealing width and height manually
- ◆Suitable for wide and heavy boxes



SEALING SEQUENCE



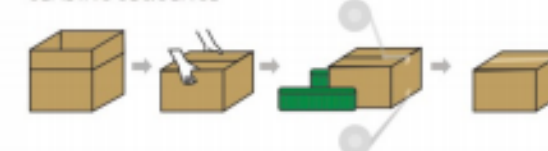
Automatic Carton Sealer

SDW- FE500

Min.package size: L150*W120*H130mm
Max. package size: L ∞ *W500*H500mm
Belt speed: 20m/min
Machine size: L1160*W980*H1245mm
Shipping size: L1220*W1060*H1360mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 80nl/min
Apply tape: 48-72mm
N.W / G.W : 190kg/250kg

- ◆Side belts drive
- ◆Adjust the sealing width and height automatically
- ◆Suitable for boxes in different sizes working together

SEALING SEQUENCE



Semi-automatic Carton Sealer

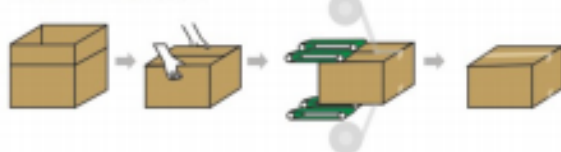


SDW- FB500

Min.package size: L150*W180*H130mm
Max. package size: L∞*W500*H500mm
Belt speed: 20m/min
Machine size: L1000*W900*H1270mm
Shipping size: L1100*W920*H1300mm
Power supply: 220/380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 130kg/170kg

- ◆Top & bottom belts drive
- ◆Adjust the sealing width and height manually
- ◆Suitable for high boxes

SEALING SEQUENCE



Semi-automatic Carton Sealer

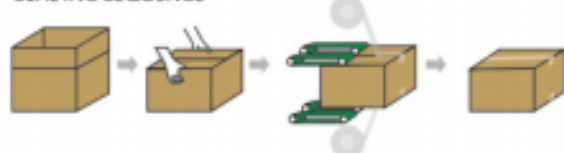
SDW- FS500

Min.package size: L150*W250*H100mm
Max. package size: L∞*W450*H450mm
Belt speed: 20m/min
Machine size: L850*W1370*H1380mm
Shipping size: L1000*W1500*H1490mm
Power supply: 220/380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 150kg/220kg

- ◆Top & bottom belts drive
- ◆Adjust the sealing width and height manually
- ◆Suitable for flat and wide boxes



SEALING SEQUENCE



Semi-automatic Folding Carton Sealer

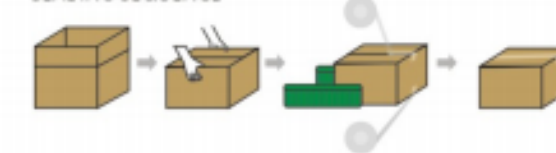


SDW- FC500

Min.package size: L200*W120*H120mm
Max. package size: L600*W500*H500mm
Belt speed: 20m/min
Machine size: L1700*W930*H1500mm
Shipping size: L1760*W1040*H1550mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 40nl/min
Apply tape: 48-72mm
N.W / G.W : 200kg/ 270kg

- ◆Side belts drive
- ◆Automatically folding the covers
- ◆Adjust the sealing width and height manually

SEALING SEQUENCE



Full-Automatically folding carton sealer

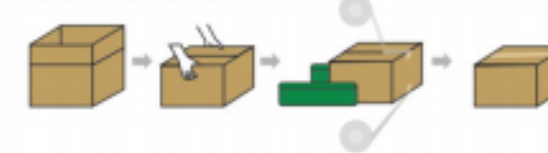
SDW- FI500

Min.package size: L200*W165*H150mm
Max. package size: L600*W500*H500mm
Belt speed: 20m/min
Machine size: L1700*W840*H1450mm
Shipping size: L1800*W1120*H1550mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 100nl/min
Apply tape: 48-72mm
N.W / G.W : 280kg/400kg

- ◆Side belts drive
- ◆Automatically adjusting the sealing width and height
- ◆Suitable for boxes in different sizes working together



SEALING SEQUENCE



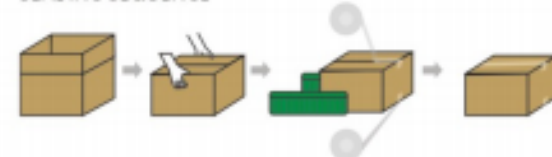
Semi-automatic Carton Sealer

SDW- FP500A

Min. package size: L250*W120*H130mm
Max. package size: L∞*W500*H500mm
Belt speed: 20m/min
Machine size: L1300*W900*H1380mm
Shipping size: L1410*W1120*H1490mm
Power supply: 380V 50Hz
Apply tape: 48-72mm
N.W / G.W : 240kg/180kg

- ◆Lengthen both sides of the belts
- ◆Operation of coordinated strapping machine
- ◆Adjust the sealing width and height manually

SEALING SEQUENCE



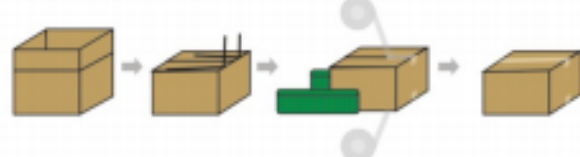
Semi-automatic Carton Sealer

SDW- FP500C

Min. package size: L250*W150*H150mm
Max. package size: L600*W500*H500mm
Belt speed: 20m/min
Machine size: L2000*W930*H1500mm
Shipping size: L2150*W1040*H1550mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 40nl/min
Apply tape: 48-72mm
N.W / G.W : 210kg/280kg

- ◆Lengthen both sides of the belts
- ◆Operation of coordinated strapping machine
- ◆Manually adjusting the sealing width and height
- ◆Automatically folding covers

SEALING SEQUENCE



Semi-Automatic Carton Sealer

SDW- FG500L

Min. package size: L340*W200*H200mm
Max. package size: L700*W500*H500mm
Belt speed: 6-10 boxes/min
Machine size: L1910*W1150*H1500mm
Shipping size: L2050*W1280*H1650mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 100nl/min
Apply tape: 48-72mm
N.W / G.W : 400kg/480kg

- ◆Manually adjusting the sealing width and height
- ◆With turning and pushing structure
- ◆To be equipped with a "—" type sealer at its front

SEALING SEQUENCE



Automatic Carton Sealer

SDW- FH500L

Min. package size: L340*W200*H200mm
Max. package size: L600*W500*H500mm
Belt speed: 4-6 boxes/min
Machine size: L2110*W1250*H1500mm
Shipping size: L2250*W1380*H1650mm
Power supply: 220/380V 50Hz
Air pressure: 6kgf/cm², 150nl/min
Apply tape: 48-72mm
N.W / G.W : 500kg/600kg

- ◆Automatically adjusting the sealing width and height
- ◆With turning and pushing structure
- ◆To be equipped with a "—" type sealer at its front

SEALING SEQUENCE



Case Erector

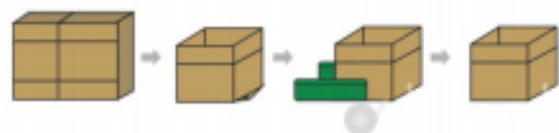


SDW- K20TX

Package Size: $280 \leq L \leq 600\text{mm}$
 $160 \leq W \leq 400\text{mm}$
 $510 \leq L+W \leq 1000\text{mm}$
 $285 \leq H+W/2 \leq 620\text{mm}$
 Apply tape: 48-72mm
 Working Speed: 5-10 boxes/min
 Machine size: L2100mm*W2050mm*H1450mm
 Shipping size: L2230mm*W2180mm*H1580mm
 Power supply: 220/380V 50Hz
 Air Pressure: 6kgf/cm², 450nl/min
 N.W / G.W : 500kg/ 600kg

- ◆Vertically unpack boxes
- ◆Unpack boxes by air cylinder
- ◆Alarm when lack tape or case

SEALING SEQUENCE



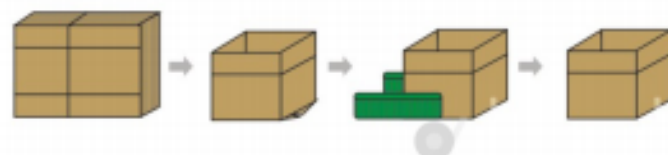
Case Erector

SDW- K20TK

Package Size: $280 \leq L \leq 550\text{mm}$
 $160 \leq W \leq 350\text{mm}$
 $410 \leq L+W \leq 910\text{mm}$
 $300 \leq H+W/2 \leq 620\text{mm}$
 Apply tape: 48-72mm
 Working Speed: 10-15 boxes/min
 Machine size: L2500mm*W1950mm*H1450mm
 Shipping size: L2630mm*W2030mm*H1580mm
 Power supply: 220/380V 50Hz
 Air Pressure: 6kgf/cm², 450nl/min
 N.W / G.W : 550kg/ 650kg

- ◆Vertically unpack boxes
- ◆Unpack boxes by air cylinder
- ◆Alarm when lack tape or case

SEALING SEQUENCE



Case Erector

SDW- K30T

Package Size: $220 \leq L \leq 420\text{mm}$
 $180 \leq W \leq 280\text{mm}$
 $100 \leq H \leq 370\text{mm}$
 $L+W \leq 700\text{mm}$
 $200 \leq H+W/2 \leq 500\text{mm}$
 Apply tape: 48-72mm
 Working speed: 20-25 boxes/min
 Machine size: L2780mm*W1250mm*H1850mm
 Shipping size: L2890mm*W1370mm*H1980mm
 Power supply: 380V 50Hz
 Air Pressure: 6kgf/cm², 450nl/min
 N.W / G.W : 1000kg/ 1150kg

- ◆Horizontally unpack carton
- ◆Working with CAM forming system
- ◆Alarm when lack tape or case



SEALING SEQUENCE

